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	Recommended Length of Chain (IALA Recomm- endation E-107)	Maximum Water Depth (m)
Best Practice	3 x Water Depth	18
For Reduced Watch Circle (use only where current < 2kts)	Not less than 2 x Water Depth	22

Maximum Water Depth		Recommended Chain Size (mm)
Metres	ft	(from swivel to mooring block)
3 to 8	10 to 26	16
8 - 14	26 - 46	13
14 - 22	46 - 72	10

CHAIN SIZE

CHAIN LENGTH

Maximum Water Depth (Highest tide plus half

the maximum wave height)

Shackle pins to be locked using 2mm S.S. wire

16mm Stainless Steel Shackle, Typical

stainless steel chain, see tables for size and length

Mooring Block, 80kg Airweight.
Approximate sizes shown for a square concrete block.

NOTES:-

1/ Shackles and chain are non-rated commercial products.

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- 2/ Total weight of buoy equipment plus wet weight of the mooring line should not exceed 60Kq.
- 3/ The buoy can be moored using braid rope where service conditions allow. Attach rope to the buoy using a tail chain of 13mm S.S., length to suit buoy loading:-

standard internal ballast, 20Kg

Bed

	Minimum Tail Chain			
	Length (m)	Airweight with shackle (kg)		
Buoy only with SL15 with SL60	3 3.5 4	9.5 11 12.5		

General Note

Recommendations given herein are advisory only. As each buoy installation varies, the buoy operator should establish fitness for purpose prior to installation.

Sealite	Part No:-	MOORI	NG (DF	SLB700,	, MK2
Scame	Filename:- slb700_mk2 _mooring.dxf	Revision:- N/A	Project (tion	Scale:- NTS	Sheet 1 of 1
Drawn by:- G.Percy	Checked by	(& date):-		Appro	oved by (&	date):-
Date:- 05/10/2011	S.I	Nord 05/10/2	2011		C.Procter	05/10/2011